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9. A consumable guide tube used in an electroslag process, said consumable guide tube configured to guide at least one welding wire into a welding cavity and transmits amperage to said at least one welding wire, comprising:

a first elongated strip and a second elongated strip where said first elongated strip and said second elongated strip each has a front face and a back face;

at least one longitudinal channel defined on said front face of said first elongated strip configured to receive at least one welding wire;

said front face of said first elongated strip jointed to said front face of said second elongated strip; and

a plurality of insulator modules coupled to said first elongated strip and said second elongated strip.

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